



GENERAL NOTES.

1. DO NOT SCALE THIS DRAWING.
2. ALL DIMENSIONS ARE IN mm UNLESS OTHERWISE SPECIFIED
3. THIS DRAWING TO BE READ IN CONJUNCTION WITH DRG Nos 12599/L/100 & 106.

STEELWORK:

- 4) ALL MATERIAL TO BE GRADE S275JO TO BS EN 10025.
- 5) THERMAL CUTTING OF HOLES NOT TO BE USED.
- 6) ALL WELDING TO BE CARRIED OUT IN ACCORDANCE WITH BS EN1011-2: 2001 AND BS EN 288 BY AN APPROVED WELDER CONFORMING TO THE REQUIREMENTS OF BS EN 287, PART 1

7) HOLES TO BE 1.5mm LARGER THAN BOLTS.

8) ALL STEEL AND BOLTS TO BE HOT DIPPED GALVANISED TO BS EN ISO 1461

9) ALL BOLTS TO BE GRADE 8.8 IN COMPLIANCE WITH BS 4190 AND SUPPLIED WITH RECTANGULAR SECTION SINGLE COIL SPRING WASHERS TO BS 4320 UNLESS NOTED OTHERWISE.

10) REFER TO MATERIAL LIST 12599/MGB1 AND BOL T LIST 12599/BGB1.

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<p>Title FABRICATION DETAILS</p> <p>LATTICE FROM 3.2M TO 5.5M LEVEL</p>			
Scale N T S	Drawn by RC		
Date 20.07.12	Checked by MDW		
<p>12599/L/107B</p>			
Rev	Date	By	Child
B	15/08/12	MM	MM
A	31/07/12	MM	MM
	25/07/12	MM	MM
<p>CONSTRUCTION ISSUE GENERAL UPDATE PRELIMINARY ISSUE</p>			

MM Structures